



# Safety Data Sheet

according to Regulation (EC) No. 453/2010

## Oxygen

Date of issue: 19.08.2014

Revision date: 19.08.2014

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Version: 2.5

SDS Ref.: EIGA097A

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Trade name : Oxygen  
SDS Nr : EIGA097A  
Chemical description : Oxygen  
CAS No : 7782-44-7  
EC no : 231-956-9  
EC index no : 008-001-00-8  
Registration-No. : Listed in Annex IV / V REACH, exempted from registration.  
Chemical formula : O<sub>2</sub>

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses : Industrial and professional. Perform risk assessment prior to use.  
Test gas/Calibration gas.  
Laboratory use.  
Shield gas for welding processes.  
Use for manufacture of electronic/photovoltaic components.  
Water treatment.  
Laser gas.  
Contact supplier for more information on uses.  
Uses advised against : No additional information available

#### 1.3. Details of the supplier of the safety data sheet

Company identification : Oy Woikoski Ab  
PL1  
52020 Woikoski Finland  
+358 40 166 2023  
E-Mail address (competent person) : info@woikoski.fi

#### 1.4. Emergency telephone number

Country	Organisation/Company	Address	Emergency number
FINLAND	Myrkytystietokeskus Gifinformationscentralen, Poison Information Centre	P. O. B 790 (Tukholmankatu 17) HUS SF - 00029 Helsinki	+358 9 471 977

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Oxidising Gases, Category 1 H270  
Gases under pressure : Compressed gas H280

##### Classification according to Directive 67/548/EEC or 1999/45/EC

O; R8

#### 2.2. Label elements

##### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



Signal word (CLP) : Danger  
Hazard statements (CLP) : H270 - May cause or intensify fire; oxidizer  
H280 - Contains gas under pressure; may explode if heated



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Precautionary statements (CLP) : P370 + P376 - In case of fire, stop leak if safe to do so  
P403 - Store in a well-ventilated place  
P220 - Keep/Store away from clothing/.../combustible materials.  
P244 - Keep valves and fittings free from oil and grease

## 2.3. Other hazards

: None.

## SECTION 3: Composition/information on ingredients

### 3.1. Substance

Name : Oxygen  
CAS No : 7782-44-7  
EC no : 231-956-9  
EC index no : 008-001-00-8

Name	Product identifier	%	Classification according to Directive 67/548/EEC	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Oxygen	(CAS No) 7782-44-7 (EC no) 231-956-9 (EC index no) 008-001-00-8 (Registration-No.) *1	100	O; R8	Ox. Gas 1, H270 Compressed gas, H280

Contains no other components or impurities which will influence the classification of the product.

\*1: Listed in Annex IV / V REACH, exempted from registration.

\*2: Registration deadline not expired.

\*3: Registration not required: Substance manufactured or imported < 1t/y.

Full text of R- and H-phrases: see section 16

3.2. Mixture : Not applicable

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

- Inhalation : Remove victim to uncontaminated area.  
- Skin contact : Adverse effects not expected from this product.  
- Eye contact : Adverse effects not expected from this product.  
- Ingestion : Ingestion is not considered a potential route of exposure.

### 4.2. Most important symptoms and effects, both acute and delayed

: Continuous inhalation of concentrations higher than 75% may cause nausea, dizziness, respiratory difficulty and convulsion.

### 4.3. Indication of any immediate medical attention and special treatment needed

: None.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

- Suitable extinguishing media : Water spray or fog.  
- Unsuitable extinguishing media : Do not use water jet to extinguish.

### 5.2. Special hazards arising from the substance or mixture



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Specific hazards : Exposure to fire may cause containers to rupture/explode.  
Supports combustion.

Hazardous combustion products : None.

## **5.3. Advice for fire-fighters**

Specific methods : Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems.  
If possible, stop flow of product.  
Use water spray or fog to knock down fire fumes if possible.

Special protective equipment for fire fighters : Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters.  
Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for firefighters.  
Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.

## **SECTION 6: Accidental release measures**

### **6.1. Personal precautions, protective equipment and emergency procedures**

: Try to stop release.  
Evacuate area.  
Monitor concentration of released product.  
Eliminate ignition sources.  
Ensure adequate air ventilation.  
Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.

### **6.2. Environmental precautions**

: Try to stop release.

### **6.3. Methods and material for containment and cleaning up**

: Ventilate area.

### **6.4. Reference to other sections**

: See also sections 8 and 13.

## **SECTION 7: Handling and storage**

### **7.1. Precautions for safe handling**

Safe use of the product : The substance must be handled in accordance with good industrial hygiene and safety procedures.  
Only experienced and properly instructed persons should handle gases under pressure.  
Consult supplier for specific recommendations.  
Consider pressure relief device(s) in gas installations.  
Ensure the complete gas system was (or is regularly) checked for leaks before use.  
Do not smoke while handling product.  
Use no oil or grease.  
Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt.  
Use only oxygen approved lubricants and oxygen approved sealings.  
Use only with equipment cleaned for oxygen service and rated for cylinder pressure.

- Safe handling of the gas receptacle : Refer to supplier's container handling instructions.  
Do not allow backfeed into the container.  
Protect cylinders from physical damage; do not drag, roll, slide or drop.  
When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders.  
Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use.  
If user experiences any difficulty operating cylinder valve discontinue use and contact supplier.  
Never attempt to repair or modify container valves or safety relief devices.  
Damaged valves should be reported immediately to the supplier.  
Keep container valve outlets clean and free from contaminants particularly oil and water.  
Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment.  
Close container valve after each use and when empty, even if still connected to equipment.  
Never attempt to transfer gases from one cylinder/container to another.  
Never use direct flame or electrical heating devices to raise the pressure of a container.  
Do not remove or deface labels provided by the supplier for the identification of the cylinder contents.  
Suck back of water into the container must be prevented.  
Open valve slowly to avoid pressure shock.

## **7.2. Conditions for safe storage, including any incompatibilities**

- : Containers should not be stored in conditions likely to encourage corrosion.  
Container valve guards or caps should be in place.  
Containers should be stored in the vertical position and properly secured to prevent toppling.  
Stored containers should be periodically checked for general condition and leakage.  
Keep container below 50°C in a well ventilated place.  
Segregate from flammable gases and other flammable materials in store.  
Store containers in location free from fire risk and away from sources of heat and ignition.  
Keep away from combustible materials.

## **7.3. Specific end use(s)**

- : None.

## **SECTION 8: Exposure controls/personal protection**

### **8.1. Control parameters**

No additional information available

### **8.2. Exposure controls**

#### **8.2.1. Appropriate engineering controls**

- : Provide adequate general and local exhaust ventilation.  
Systems under pressure should be regularly checked for leakages.  
Avoid oxygen rich (>23,5%) atmospheres.  
Gas detectors should be used when oxidising gases may be released.  
Consider work permit system e.g. for maintenance activities.

#### **8.2.2. Individual protection measures, e.g. personal protective equipment**

- : A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk. The following recommendations should be considered:  
Wear suitable hand, body and head protection. Wear goggles with suitable filter lenses when use is cutting/welding.  
PPE compliant to the recommended EN/ISO standards should be selected.
- Eye/face protection : Wear safety glasses with side shields.  
Standard EN 166 - Personal eye-protection.
- Skin protection
- Hand protection : Wear working gloves when handling gas containers.  
Standard EN 388 - Protective gloves against mechanical risk.



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- Other : Consider the use of flame resistant safety clothing.  
Standard EN ISO 14116 - Limited flame spread materials.  
Wear safety shoes while handling containers.  
Standard EN ISO 20345 - Personal protective equipment - Safety footwear.
- Respiratory protection : None necessary.
- Thermal hazards : None necessary.

## 8.2.3. Environmental exposure controls

: None necessary.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Appearance

- Physical state at 20°C / 101.3kPa : Gas
- Colour : Colourless.

Odour : No odour warning properties.

Odour threshold : Odour threshold is subjective and inadequate to warn for overexposure.

pH value : Not applicable.

Molar mass : 32 g/mol

Melting point : -219 °C

Boiling point : -183 °C

Critical temperature : -118 °C

Flash point : Not applicable for gases and gas-mixtures.

Evaporation rate (ether=1) : Not applicable for gases and gas-mixtures.

Flammability range [vol% in air] : Non flammable.

Vapour pressure [20°C] : Not applicable.

Relative density, gas (air=1) : 1,1

Relative density, liquid (water=1) : 1,1

Solubility in water [mg/l] : 39 mg/l

Partition coefficient n-octanol/water [log Kow] : Not applicable for inorganic gases.

Auto-ignition temperature [°C] : Not applicable.

Viscosity at 20°C : Not applicable.

Explosive Properties : Not applicable.

Oxidising Properties : Oxidiser.

Coefficient of oxygen equivalency (Ci) : 1

### 9.2. Other information

Other data : Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below ground level.

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

: No reactivity hazard other than the effects described in sub-sections below.

### 10.2. Chemical stability

: Stable under normal conditions.

### 10.3. Possibility of hazardous reactions



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: Violently oxidises organic material.

## **10.4. Conditions to avoid**

: None under recommended storage and handling conditions (see section 7).

## **10.5. Incompatible materials**

: May react violently with reducing agents.  
May react violently with combustible materials.  
Keep equipment free from oil and grease.  
Consider the potential toxicity hazard due to the presence of chlorinated or fluorinated polymers in high pressure (> 30 bar) oxygen lines in case of combustion.  
For additional information on compatibility refer to ISO 11114.

## **10.6. Hazardous decomposition products**

: None.

## **SECTION 11: Toxicological information**

### **11.1. Information on toxicological effects**

**Acute toxicity** : No known toxicological effects from this product.

**Skin corrosion/irritation** : No known effects from this product.

**Serious eye damage/irritation** : No known effects from this product.

**Respiratory or skin sensitisation** : No known effects from this product.

**Germ cell mutagenicity** : No known effects from this product.

**Carcinogenicity** : No known effects from this product.

**Toxic for reproduction : Fertility** : No known effects from this product.

**Toxic for reproduction : unborn child** : No known effects from this product.

**STOT-single exposure** : No known effects from this product.

**STOT-repeated exposure** : No known effects from this product.

**Aspiration hazard** : Not applicable for gases and gas-mixtures.

## **SECTION 12: Ecological information**

### **12.1. Toxicity**

Assessment : No ecological damage caused by this product.

### **12.2. Persistence and degradability**

**Oxygen, High purity oxygen, Oxygen for foodstuff, Oxygen for divers, AWOLASER Oxygen, Aviation oxygen (7782-44-7)**

Assessment : No ecological damage caused by this product.

### **12.3. Bioaccumulative potential**

**Oxygen, High purity oxygen, Oxygen for foodstuff, Oxygen for divers, AWOLASER Oxygen, Aviation oxygen (7782-44-7)**

Assessment : No ecological damage caused by this product.

### **12.4. Mobility in soil**

**Oxygen, High purity oxygen, Oxygen for foodstuff, Oxygen for divers, AWOLASER Oxygen, Aviation oxygen (7782-44-7)**

Assessment : No ecological damage caused by this product.

### **12.5. Results of PBT and vPvB assessment**

Assessment : Not classified as PBT or vPvB.

### **12.6. Other adverse effects**

Effect on ozone layer : None.

Effect on the global warming : No known effects from this product.

## **SECTION 13: Disposal considerations**



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## 13.1. Waste treatment methods

May be vented to atmosphere in a well ventilated place.  
Do not discharge into any place where its accumulation could be dangerous.  
List of hazardous wastes : 16 05 04: Gases in pressure containers (including halons) containing dangerous substances.

## 13.2. Additional information

: None.

## **SECTION 14: Transport information**

### 14.1. UN number

UN-No. : 1072  
Labelling :

### 14.2. UN proper shipping name

**ADR** : OXYGEN, COMPRESSED  
Transport document description : UN 1072 OXYGEN, COMPRESSED, 2, (E)

### 14.3. Transport hazard class(es)

**ADR**  
Class (UN) : 2  
Classification code (ADR) : 10  
Hazard identification number (Kemler No.) : 25  
Tunnel restriction code (ADR) : E

**IATA**  
Class (UN) : 2

**IMDG**  
Class (UN) : 2

### 14.4. Packing group

Packing group (ADR) : Not applicable  
Packing group (IATA) : Not applicable  
Packing group (IMDG) : Not applicable

### 14.5. Environmental hazards

Land transport (ADR/RID) : None.  
IMDG-Marine pollutant : None.  
IATA : None.

### 14.6. Special precautions for user

Special transport precautions : Avoid transport on vehicles where the load space is not separated from the driver's compartment.  
Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency.  
Before transporting product containers:  
- Ensure there is adequate ventilation.  
- Ensure that containers are firmly secured.  
- Ensure cylinder valve is closed and not leaking.  
- Ensure valve outlet cap nut or plug (where provided) is correctly fitted.  
- Ensure valve protection device (where provided) is correctly fitted.



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## 14.6.1. Overland transport

Hazard identification number (Kemler No.) : 25  
Classification code (ADR) : 10  
Special provision (ADR) : 355  
Transport category (ADR) : 3

## 14.6.2. Transport by sea

No additional information available

## 14.6.3. Air transport

No additional information available

## 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

No additional information available

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU-Regulations

Restrictions on use : None.  
Seveso directive 96/82/EC : Listed.

#### National regulations

National legislation : Ensure all national/local regulations are observed.  
Water hazard class (WGK) : -  
Kenn-Nr. : 743

### 15.2. Chemical safety assessment

: A CSA does not need to be carried out for this product.

## SECTION 16: Other information

Indication of changes : Revised safety data sheet in accordance with commission regulation (EU) No 453/2010.  
Training advice : Ensure operators understand the hazard of oxygen enrichment.  
Other information : This Safety Data Sheet has been established in accordance with the applicable European Union legislation.

Full text of R-, H- and EUH-phrases

Compressed gas	Gases under pressure : Compressed gas
Ox. Gas 1	Oxidising Gases, Category 1
H270	May cause or intensify fire; oxidizer
H280	Contains gas under pressure; may explode if heated
R8	Contact with combustible material may cause fire
O	Oxidising

DISCLAIMER OF LIABILITY : Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out.  
Details given in this document are believed to be correct at the time of going to press.  
Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.